

# **Quality Control in Modern Recording Systems, Benefits Beyond Contract Compliance**

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## **Summary**

Quality control (QC) has generally been considered by the seismic data acquisition industry to be a method to determine if the recording system is performing within the tolerances of the instrument manufacturer's specifications and that the geophysical specifications of the survey design are being matched. With today's modern recording systems there is a large amount of information that is being recorded that can provide significant benefits beyond the normal QC perspective. Much of this information is frequently ignored or misunderstood and may never be reviewed after being recorded. There are system capabilities available today that can even improve the ability of the geoscientists from the oil companies and contractors to interact with the field crew in recording parameter determination. This paper will discuss this information and how it may be utilised to assist the field crew in improving their operational performance and the data processing geophysicists their understanding and analysis of the data.

## **Introduction**

The oil industry has been recording 3D seismic surveys for more than three decades. In the early days, limitations in the capacity of the available recording systems led to very coarse spatial sampling and survey geometries that were inefficient and expensive to record. Over the last two decades the oil industry has seen a significant increase in the number of recording channels used for 3D surveys, both onshore and offshore. On land, we have seen an increase in the maximum offset being recorded in both the inline and crossline directions. The spatial sampling has also decreased, which results in an even more significant increase in the number of channels required. Modern seismic data recording systems are capable of recording tens of thousands of channels. To manually perform adequate quality control of the data acquisition would not only be extremely inefficient but also prone to errors.

Because of this, most modern recording systems have automated methods of testing and analysing performance. Beyond the usual instrument performance checks, quality control measurements of both the sources and the receivers can be generated and automatically logged into a database. Although "quality control" has traditionally been considered to be a tool for verifying compliance with contract specifications, this additional information can be extremely useful for improving the geophysicist's understanding of the data quality and, in some cases, the

maintenance procedures on the crew. With the use of GPS and Geographical Information Systems (GIS) databases, the data can be analysed in both a temporal and geographical sense to understand whether any changes observed relate to differences in the geological environment or to operational, weather or other conditions that may be varying with time.

The excellent communications bandwidth that is accessible on the Internet today has also been incorporated into one of the quality control systems in widespread use today. All of the QC functions that are normally performed in the doghouse can now be viewed and analysed remotely in the crew's basecamp, the contractor's or the oil company client's office, or the data processing office. The analysis of geophysical field tests that once required the oil company and contractor's geophysical staff to travel to the field can now be undertaken in their offices, resulting in considerable savings of both time and money.

## **Discussion and examples**

The additional quality control capabilities of these modern systems can be used to make improvements in three major categories related to crew operations, the understanding and optimization of the geophysical attributes for data processing, and analysis of field tests and field data quality issues. These will be discussed in more detail below.



## Improved maintenance and operational efficiency

One example of these benefits is for crews that are working with seismic vibrators as the energy source. There are normally contract specifications for maximum phase error between the recorded ground force signals from the vibrators and the pilot sweep, and also for the fundamental ground force levels. However, the average and peak phase errors, the average and peak harmonic distortions and the average and peak ground force levels for every sweep of every vibrator are normally recorded, together with the geographical coordinate information and time. By comparing the performance of each vibrator against the others, small trends in the changes in these attributes with respect to time can lead to identification of problems before they exceed the contract limits or become catastrophic. Vibrators that show anomalous reported statistics can be withdrawn from production recording and sent for preventive maintenance before either the geophysical data quality is degraded or the mechanical system becomes damaged.

Comparisons of the values in a geographical sense using a GIS database and mapping system may demonstrate that observed variations correspond to unavoidable near-surface geologic conditions and may require adjustment of the source parameters or special consideration in data processing.

For crews using explosive sources, if the shothole depth is expected to be fixed, geographical mapping of the uphole times can reveal regional changes in the weathering velocity that can be later used to help in the determination of the near-surface model for static corrections in data processing. Anomalous uphole times that do not fit the regional trends may indicate either floating charges or

incorrect drilling depths. Either of these problems would need to be corrected as soon as possible.

## Improved understanding of geophysical attributes

An exciting example of this has been published by Al-Ali et al, 2003 and Ley et al, 2003. As part of the vibrator control of ground force phase and amplitude, estimates of the ground viscosity and stiffness below the vibrator baseplates can also be made. They demonstrated the application of these measurements to estimate the spatial variations in near-surface velocities. Their 3D survey designs have very high source densities and hence they therefore have very good statistics for these velocity evaluations. By incorporating these with their deep uphole information using geostatistics, they have shown significant improvement in the near-surface model for static corrections.

A second example demonstrates how the required data processing attributes of fold, offset and azimuth were analysed and their adequacy verified in an area where the data acquisition was being adversely affected by a large river that was overflowing its banks. One of the proposed interpretation methodologies in this area was amplitude versus both offset and azimuth. Because of the problems created by the river there was some question as to whether the offset and azimuth ranges of the recorded data would be sufficient to allow valid use of these geophysical attributes. The QC system in the recorder allowed the loss in fold, caused by the bad geophone plants and other problems, to be calculated (Figure 1a) and the resultant fold of the recorded data to be plotted (Figure 1b.) Additional displays of the azimuth and offset contributions were also made in order to verify that the recorded data would meet the processing and interpretation requirements.

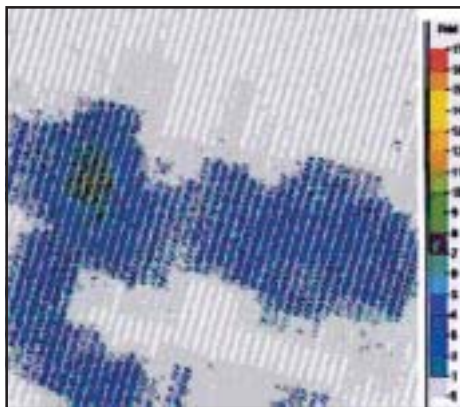


Fig. 1a Fold loss due to bad traces

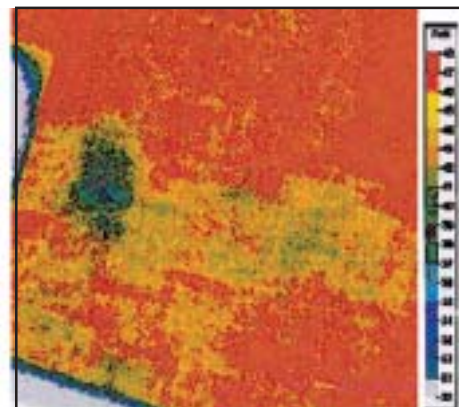


Fig. 1b. Resultant fold after removal of bad traces and missing shots





## Conclusions

There is a large amount of data that is currently being computed and recorded by field systems that is not being fully utilised. Some of this can be used to optimise the efficiency of the seismic crews and to improve the data quality. Much of this data can also provide an improved understanding of the geophysical attributes of the data and help in the initialisation of the data processing. For surveys acquired with vibrators in areas with complex near-surface geology, the near-surface model for static corrections can also be greatly improved.

The smart use of Internet technology has the potential to ease crew supervision by providing expert geoscientists with instantaneous access to both the seismic and quality control data. It should be extremely helpful for contractors that manage several large seismic crews, often

located in remote locations worldwide, and to ease the travel burden for oil company personnel.

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## References

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